

We engineer dreams



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Engineering Sustainability







WWW.BONFIGLIOLI.COM

E-MOBILITY

ELECTRIC POWERTRAIN AND DRIVE SOLUTIONS

A major force for over 40 years, Bonfiglioli conceives, designs and produces custom powertrains and drives for a wide range of electric applications. Whenever a custom solution is required, manufacturers can benefit from Bonfiglioli's technical expertise. Our teams work closely with powertrain designers and component suppliers to develop innovative and efficient tailor-made solutions. Current emission regulations applied to the automotive industry have been extended to warehouse and material handling vehicles; over the medium term, the concepts and technologies involved are likely to be scaled up to heavy duty applications. We have a dedicated solution for all the heavy duty vehicles manufacturers that are eagerly seeking improvements in efficiency to increase productivity and reduce the total cost of ownership for end-users. We are the right partner to support your transition to electric transport, thanks to years of experience in powertrain design for light and medium duty vehicles.



MILESTONES

A LONG HISTORY OF POWER TRANSMISSION AND ELECTRIC SOLUTIONS



First electric transmission for class
III material handling

First electric transmission for class I material handling

Establishment of the Bonfiglioli Electromobility
Competence Center

2018

Expansion of Bonfiglioli's Italian plant expansion dedicated to electromobility

2019

high automation assembly line applying industry 4.0 concepts to mass production of dual motor drive axles for forklifts



First hydrostatic planetary transmission for class IV material handling

1992

First electric transmission for class II material handling

2004

Development of the forklift hydraulic steering system for material handling

2012

Dedicated assembly line for mass production of single motor drive axles for material handling class I

2014

Development of a complete portfolio of class II/III material handling solutions

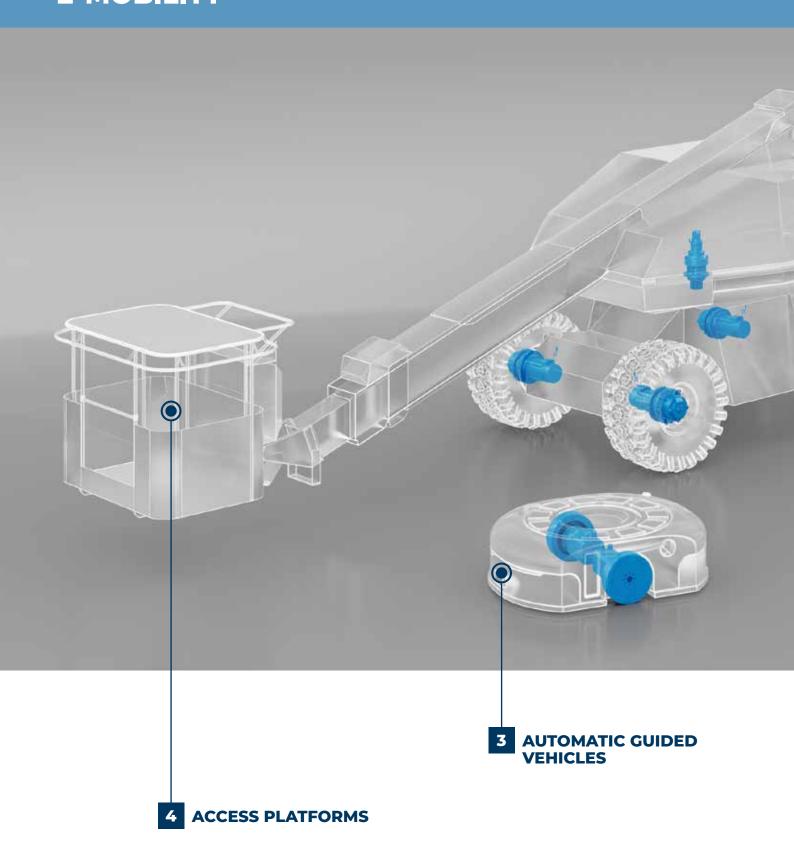
2016

200,000 forklifts driven by Bonfiglioli products. Partner of the world's top 3 OEMs

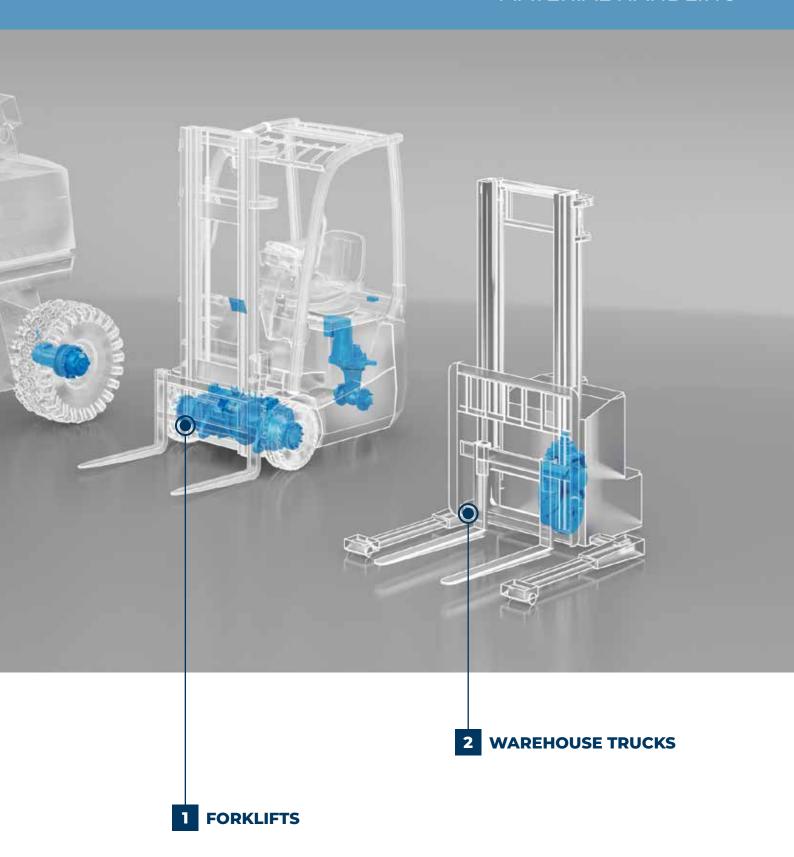
2020

Ramped-up production of differential drives used in commercial vehicles

Solutions for E-MOBILITY



WAREHOUSE & MATERIAL HANDLING

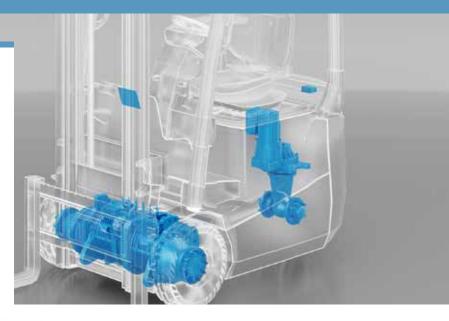


E-MOBILITY

1

FORKLIFTS

Bonfiglioli supplies high-efficiency, low-noise planetary axles and drives with integrated high performance electric motors and low maintenance braking systems for Class 1 material handling vehicles. Typical applications include 3- and 4-wheel counterbalance lift trucks and ground support equipment. Bonfiglioli electric powertrains are fully tested in the factory and guarantee low energy consumption. This, in turn, means longer battery operating times, extended servicing intervals and lower costs of ownership.





600F Series

Traction Systems

NEFITS

- Maximum efficiency
- Minimum noise
- · Complete solution
- Fully tested

ATURES

- Dual stage gearbox
- · Optimized gear design
- Service brake
- Parking brake
- Integrated, customized mast support
- Integrated AC traction motor protection rating up to IP54
- Integrated, high accuracy, siliconbased temperature sensor
- Integrated, high resolution hall effect speed sensor



600W0C Series

Idle Steering System

- · 360° steering
- · Complete solution
- Fully tested
- · Hydraulic steering
- Electric steering for 601W0
- · Optimized steering angle design



DISPLAY

Customized solution

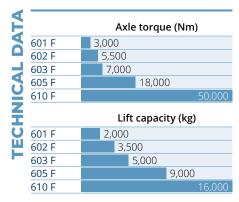
- High integration level
- · High-end & high-speed design
- · All black IPS display
- Polyphonic grade alarms
- Double high-speed (and full management) of can interface
- IP65 grade protection
- · Capacitive touch button
- · Light sensor for backlight



DC/DC CONVERTER

Customized solution

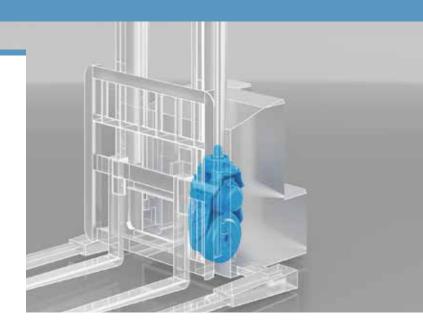
- Extended input voltage
- · Back and forward topology
- Multiple output power version with the same enclosure
- · Isolated and not isolated topology
- Thermal protection
- Output protection
- · Balancing power between 2 DC/DC
- LIN interface
- Input enable
- Up to 60°C ambient temperature
- IP65 grade protection



	Lift capaci	ty (kg)	
601 W0C		2,000	
602 W0C		3,000	
603 W0C			500

WAREHOUSE TRUCKS

Bonfiglioli EL steerable drives are a perfect match for the most demanding warehousing applications (Class 2 and Class 3). Warehousing trucks require high maneuverability in tight spaces, provided by drives like those in the EL series, with the smallest operating radius in vertical arrangements.





EL Series

Steerable Drives

BENEFITS

- Maximum efficiency
- · Minimum noise

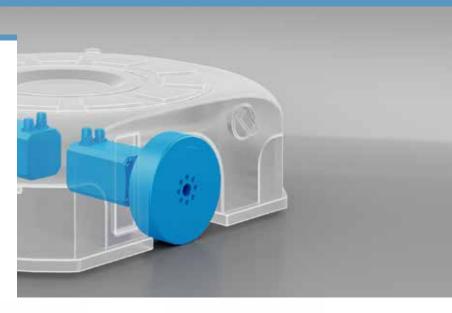
- Complete solution
- Fully tested
- Two-stage helical & bevel gearboxes
- Manual steering and power steering versions
- Optimized gear design for efficiency and noise
- Integrated low-voltage electric motor
- Integrated parking brake
- · Complete system with tires

DATA		То	rq	jue (N	lm)	
2	EL100	450				
	EL09	500				
A	EL96	500				
\equiv	EL10		90	00		
f	EL300			1,10	0	
TECHNICAL	EL92				1,500)
Ш	EL93				1,500)
	EL94				1,500)
	EL14			1	,900	
	EL16					2,500

Max v	heel	load (k	g)	
1,	.200			
1,	.200			
	1,500)		
	1,500)		
		2,200		
			3,0	000
			3,0	000
			3,0	000
		3,4	00	
			4,	,000

AUTOMATIC GUIDED VEHICLES

Automatic Guided Vehicles (AGVs) and Autonomous Mobile Robots (AMRs) are a range of driverless transportation robots that can autonomously transport materials through designated pickup and delivery routes within a facility. AGVs and AMRs are easy to integrate into existing processes, simplifying intralogistic flows and increasing automation levels. Due to this, a wide range of sectors is adopting these solutions.





BlueRoll Basic

TQW: the new Wheel-Mounted Gearbox Series



- Easy installation
- Heavy load capability
- Great reliability
- · Minimized installation space



BlueRoll Advanced

Powerful and Compact Servo Gearmotors

- · High energy efficiency
- · Rigid and accurate
- · High torque capability
- · High flexibility



BlueRoll Compact

Extra Compact Servo Gearmotors

- · Simplified AGV design
- Suitable for long operation times
- Top level configuration

TURES

- $\boldsymbol{\cdot}$ Three gearmotor sizes, rated for loads up to: 360kg, 720kg and 1020kg
- Speed up to 2 m/s
- New wheel-mounted precision planetary gearbox: TQW
- Permanent magnet synchronous motors with premium efficiency
- Wide range of feedback systems, including safety encoders
- · Compact, extensively customizable design

M		Tor	que (Nm)	
۵	TQW 060	30		
	TQW 070		65	
4	TQW 090			155
<u></u>				

ACCESS PLATFORMS

Wheel drives

With a reliable series of products made for access platforms, Bonfiglioli gives machine builders the best possible choice of drive systems. The compact, silent, highly efficient and maintenance-free integrated drive motors are excellent with access platforms for indoor and outdoor use.

Slew drives

Bonfiglioli slew drives are the most effective solution for both hydraulic and electric access platforms.





600WE Series

Wheel Drives

ZEFITS

- Compact dimensions
- Low noise
- High efficiency
- Maintenance free motors

TURES

- Multistage planetary drive
- Optimized gear design for maximum efficiency and minimum noise
- $\boldsymbol{\cdot}$ Integrated, low voltage, 3 phase PM or induction motor
- \cdot Integrated, high accuracy, temperature sensor
- · High resolution, hall effect speed sensor
- \cdot Motor protection degree up to IP67



700TE Series

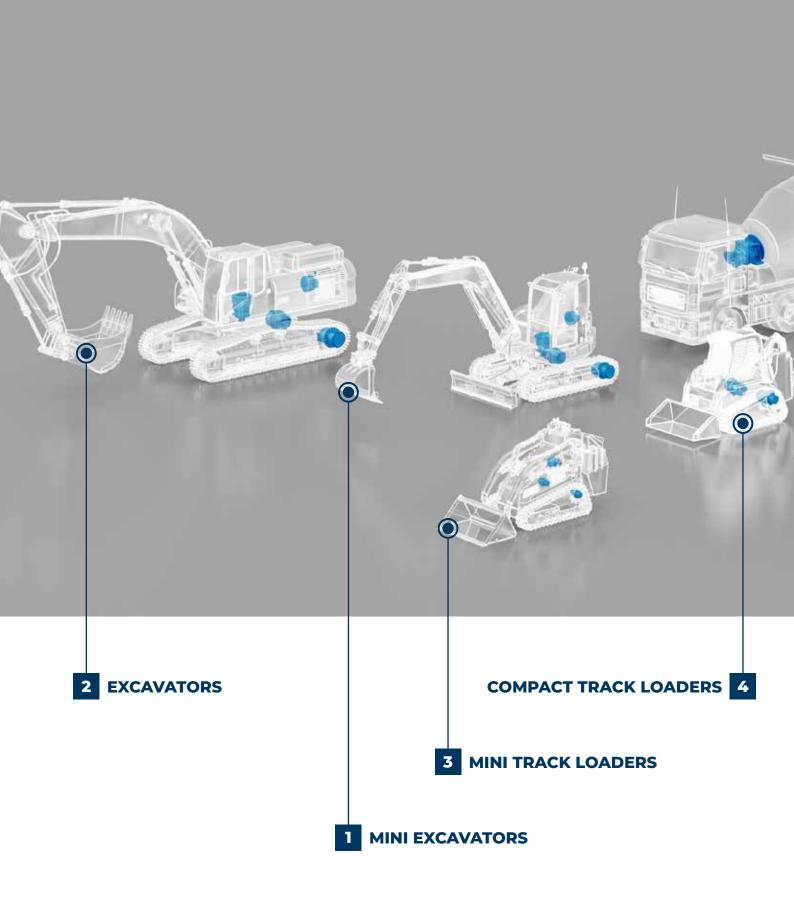
Slew Drives

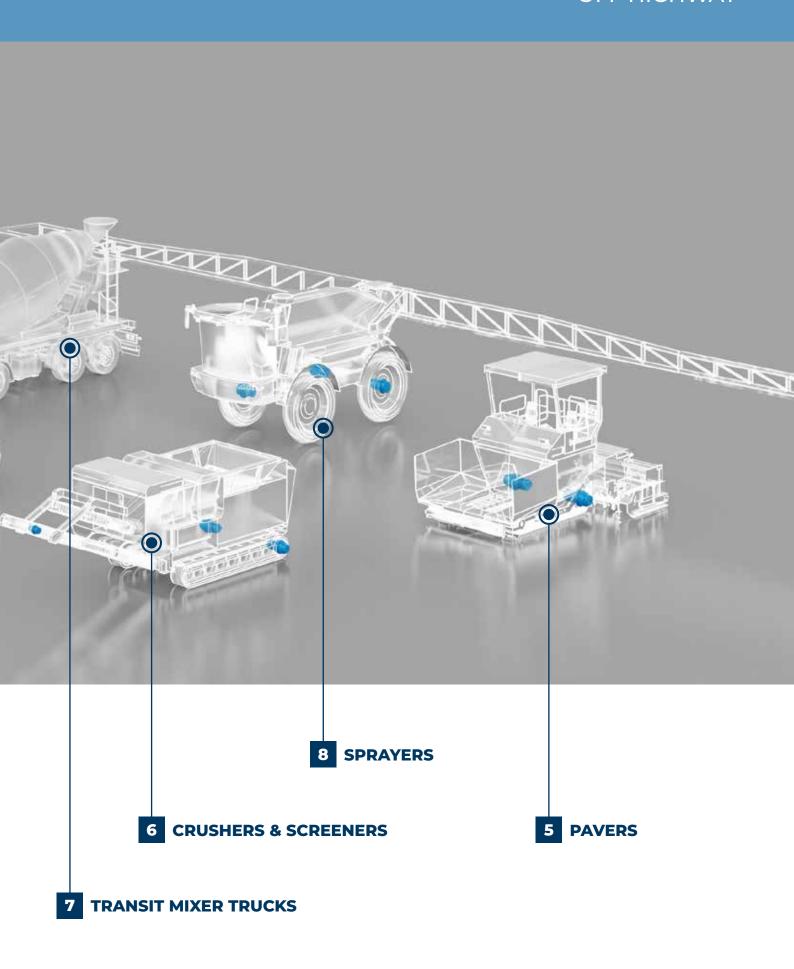
- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- $\cdot \ \mathsf{Easy} \ \mathsf{maintenance}$
- Low noise
- · No polluting emissions
- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- High protection rating

DATA				Т	orq	ue (Nm))
	600 WL	Ē	500				
	600 WE		900				
HNICAL	601 RE			3	3,00	0	
\equiv	602 RE				3,5	500	
£	602 WE					4,500	
$\overline{\mathbf{Q}}$	604 WE						7,000
쁜	605 WE						10,000

	Torque (Nm)
700 TE	750
701 TE	1,200
703 TE	2,500
705 TE	5,000









MINI EXCAVATORS

Track, slew and pump drives

Thanks to a reliable series of products for 1 to 6 ton mini-excavators, Bonfiglioli gives machine builders the best possible choice of drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow for smooth machine operation.





700CE Series

Track Drives

- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- Easy maintenance
- · Low noise
- · No polluting emissions

FEATURES

- · Reduced axial length thanks to PM e-motor
- Fully integrated design
- · Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- · High protection rating



700TE Series

Slew Drives

- Compact
- · High performance
- · High torque in a limited space
- TCO reduction
- · Easy maintenance
- · Low noise
- No polluting emissions
- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature
- · High protection rating



BPM MOTOR Series

Pump Drives

- Compact
- · High performance
- · High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- · No polluting emissions
- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- · SAE flanges available

ATA	Torque (Nm)							
	700 CE		1,2	00				
	700-2 CE		•	1,900)			
M	701 CE			2,5	00			
¥	702 CE				3,50)		
Ž	704 CE					5,000		
ū	705 CE						9,000	
Щ								

	Torque (Nm)					
700 TE	75	50				
701 TE		1,200				
703 TE			2,500			
705 TE				5,000		

	Rated power (kW)						
BPM 200-L1		5					
BPM 200-L2			7.5				
BPM 200-L3				10			
BPM 200-L4					15		

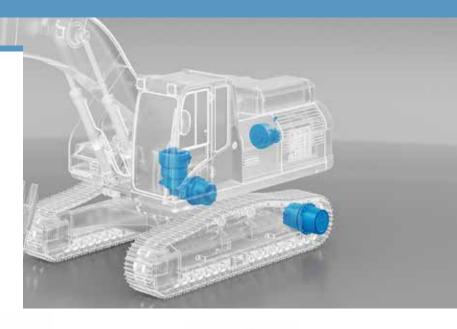
EXCAVATORS

Track drives

High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow smooth machine operation.

Slew drives

Compact and efficient, Bonfiglioli slew drives for 7 to 150 tons excavators ensure the best possible machine efficiency and easy maintenance





700CE Series

Track Drives

NEFITS

- Compact
- · High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- · Low noise
- · No polluting emissions

EATURES

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- $\cdot \ \mathsf{High} \ \mathsf{protection} \ \mathsf{rating}$



700TE Series

Slew Drives

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- · Low noise
- No polluting emissions
- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- High protection rating



BPM MOTOR Series

Pump Drives

- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- · No polluting emissions
- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65
- SAE flanges available

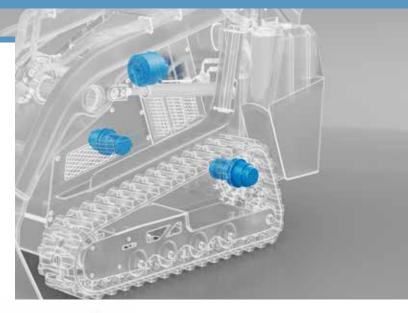
M		Torque	e (Nm)		
2	705 CE	9,000			
	706 CE		18,000)	
M	707 CE			26,	000
\equiv	709 CE		30,0	00	
Z	710 CE			36	,000
ū					

Torque (Nm)									
703 TE	2	2.50	0						
704 TE		3.6	500						
705 TE			5.00	00					
706 TE				7.	500				
707 TE					9.00	0			
709 TE						12.000			
710 TE						18.000			
711 TE						20.0	00		

	Rated power (kW)		
BPM 240-L4	35		
BPM 240-L7	65		
BPM 300-L1		100	
BPM 300-L2		150	

MINI TRACK LOADERS

Bonfiglioli's electric version of the track drive combines the validated gearbox design with a air-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed. Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.





700CSE Series

Track Drives

NEFITS

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- $\cdot \ \mathsf{Easy} \ \mathsf{maintenance}$
- · Low noise
- · No polluting emissions

ATURES

- $\boldsymbol{\cdot}$ Reduced axial length thanks to PM e-motor
- $\cdot \ {\sf Fully integrated \ design}$
- · Integrated electromagnetic parking brake
- · Integrated speed and temperature sensors
- · High protection rating
- · Rotating flange design
- · Duo cone seal option



BPM MOTOR Series

Pump Drives

- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- · No polluting emissions
- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- · Air cooled
- · Aluminum housing
- Protection rating >IP65
- · SAE flanges available

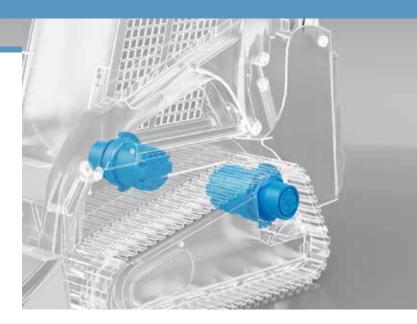
DATA		Torque (Nm)	
2	700 CSE	1,200	
	701 CSE		2,500
CHNICAL			
Ž			
H			
Щ			

	Rated power (kW)	
BPM 200-L1	5	
BPM 200-L2	7.5	
BPM 200-L3	10	
BPM 200-L4		15

COMPACT TRACK LOADERS

Bonfiglioli's electric version of the track drive combines the validated gearbox design with a liquid-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed.

Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.





700CTE Series

Track Drives

SENEFITS

- Ability to work inside sensible areas without emissions
- Machine works without noise and less vibration
- Increased productivity
- · Less maintenance

- Maneuverability
- · Compact design

TURES

- Multistage planetary gearbox
- Rotating housing output
- · Validated in the field
- Integrated parking brake
- · Specific heavy duty seals
- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- · Liquid cooled
- Protection rating >IP67
- Rated power up to 35 kW

	Torque (Nm)
704 CTE	5,000
705 CTE	12,500

	Rated power (kW)	
BPM 240-L4		35



PAVERS

Wheel and track drives

Bonfiglioli produces a series of reliable drives to give paving machine builders a selection of quality drive systems. Our entire portfolio boasts top-level performances, including high torque in a compact space with limited axial dimensions. The electric version has fixed ratio or hydraulic-operated shift.



600WE Series

Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- · From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

• Multistage planetary gearbox

- Rotating housing output
- Validated in the field
- Low noise

- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65

605 WV	Torqu	ue (Nm)
605 WV	10,000		
606 WV	17,0	000	
607 WV 609 WV 610 WV	2	22,000	
609 WV		30,0	00
610 WV		3	6,000
			40,000
611 WV		45,00	00
613 W			60,000

	Rated power (kW)		
BPM 240-L4	35		
BPM 240-L7	65		
BPM 300-L1		100	
BPM 300-L2		150	





700CE Series

Track Drives

NEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- $\boldsymbol{\cdot}$ The electric solution is cleaner: lower risk of oil spills

• Multistage planetary gearbox

- Rotating housing output
- Validated in the field
- Permanent magnet motors

Suitable	for 1	100-20i	N/dc	hatteries

- Liquid cooled
- · Aluminum or cast iron housing
- Protection rating >IP65

-		
M		Torque (Nm)
۵	707 CE	26,000
_	709 CE	30,000
4	710 CE	36,000
$\stackrel{\smile}{=}$	711 CE	45,000
£	713 CE	60,000
_		

Rated power (kW)		
BPM 240-L4	35	
BPM 240-L7	65	
BPM 300-L1		100
BPM 300-L2		150



CRUSHERS & SCREENERS

Track drives

With a reliable series of products for crushing equipment, Bonfiglioli gives OEMs the best possible choice of track drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions give the machine smooth operation and long product life.

Conveyor drives

The performance of Bonfiglioli's drives guarantees low level of maintenance, helping our customers increase reliability and cut costs.





700CE Series

Track Drives

ENEFITS

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier



800 Series

Conveyor Drives

- High torque capacity
- High load capacity

• Input speed up to 6,000 rpm

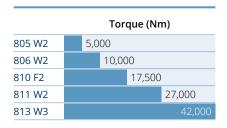
- · Multistage planetary gearbox
- Rotating housing output
- · Validated in the field
- Permanent magnet motors
- · Suitable for 48-400 Vdc batteries
- · Air cooled
- · Aluminum housing
- Protection rating >IP65

	Rotating	housing	flange
--	----------	---------	--------

- Rugged construction
- Optional freewheel for anti-runback device

A		Torque (Nn	า)
2	707 CE	26,00	0
	709 CE	30,	000
M	710 CE		36,000
$\stackrel{\smile}{=}$	711 CE	45,0	000
£	713 CE		60,000

	Rated power (kW)			
BPM 200-L1	5	5		
BPM 200-L2		7.5		
BPM 200-L3			10	
BPM 200-L4			15	
DF IVI ZUU-L4				





TRANSIT MIXER TRUCKS

Our solutions for concrete trucks offer precision rpm control, low noise levels and fuel consumption as well as maintenance and reduced fuel costs. Available in both electric and hydraulic versions, Bonfiglioli drum drives are designed around the needs of machine builders. Our electric version not only guarantees greater energy efficiency and reduced fuel consumption, but also cuts cement mixer truck operating costs.



500 Series

Drum Drives

- Enhanced operational reliability
- Reduced maintenance costs
- $\boldsymbol{\cdot}$ Increased energy efficiency and low fuel consumption
- Low operating noise levels

- Accurate rotation speed control
- High functionality in the event of failure, thanks to a second backup DC motor

• Gea Mair

Gear ratios

Main: 1:220

Emergency: 1:2200

· Input speed

Main: 3500 rpm

Emergency: 2000 rpm

· Motors

Main: Induction AC Emergency: PM DC motor

DATA		Torque (Nm)
0	575		50,000
	577	60,0	000
A	580		75,000
\equiv			
CHNICAL			
۳			



SPRAYERS

With a series of reliable products for wheeled sprayers, Bonfiglioli offers machine builders a range of excellent drive systems.

Our portfolio guarantees performance, including high torque in a compact space with limited axial dimensions. The electric version includes a maintenance-free compact electric motor, which offers comparable dimensions to the hydraulic one.



600WE Series

Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- · From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

• Mu

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Low noise

- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65

605 W. V.	Torque (Nm)			
605 WV	10,000			
606 WV	17,000			
607 WV 609 WV 610 WV	22,000			
609 WV		30,0	00	
610 WV		3	6,000	
			40,000	
611 WV		45,00	00	
613 WV			60,000	

	Rated power (kW)			
BPM 240-L4	. 3	35		
BPM 240-L7			65	
BPM 300-L1				100
BPM 300-L2				150

OFF HIGHWAY



OUR GLOBAL PRESENCE

Thanks to an international network of closely interconnected commercial and production sites, we can guarantee the same high standards of Bonfiglioli quality anywhere at any given time. We know that our direct presence in local markets is the key to long-lasting success, so our family includes 18 production sites, 23 commercial sites and more than 550 distributors around the world.

Our organization is always close by, offering complete and efficient solutions and supporting our customers with dedicated services, co-engineering and after-sales assistance.

18
PRODUCTION SITES

25
COMMERCIAL SITES



550
DISTRIBUTORS

~4,700

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