



Solutions for
E-MOBILITY

Product Range

 **Bonfiglioli**



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Engineering Sustainability



WWW.BONFIGLIOLI.COM

E-MOBILITY

ELECTRIC POWERTRAIN AND DRIVE SOLUTIONS

A major force for over 40 years, Bonfiglioli conceives, designs and produces custom powertrains and drives for a wide range of electric applications. Whenever a custom solution is required, manufacturers can benefit from Bonfiglioli's technical expertise. Our teams work closely with powertrain designers and component suppliers to develop innovative and efficient tailor-made solutions. Current emission regulations applied to the automotive industry have been extended to warehouse and material handling vehicles; over the medium term, the concepts and technologies involved are likely to be scaled up to heavy duty applications. We have a dedicated solution for all the heavy duty vehicles manufacturers that are eagerly seeking improvements in efficiency to increase productivity and reduce the total cost of ownership for end-users. We are the right partner to support your transition to electric transport, thanks to years of experience in powertrain design for light and medium duty vehicles.



MILESTONES

A LONG HISTORY OF POWER TRANSMISSION AND ELECTRIC SOLUTIONS

1956

Clementino founded Costruzioni
Meccaniche Bonfiglioli

1975

Acquisition of Bonfiglioli Trasmital

1976

First electric transmission for class
III material handling

2007

First electric transmission for class
I material handling

2009

Establishment of the Bonfiglioli Electromobility
Competence Center

2018

Expansion of Bonfiglioli's Italian e-mobility plant

2019

Capacity increased by an additional
high automation assembly line
applying industry 4.0 concepts to
the mass production of dual motor
drive axles for forklifts

1981

First hydrostatic planetary transmission for class IV material handling



1992

First electric transmission for class II material handling



2004

Development of the forklift hydraulic steering system for material handling



2012

Dedicated assembly line for the mass production of single motor drive axles for material handling class I



2014

Development of a complete portfolio of class II/III material handling solutions



2016

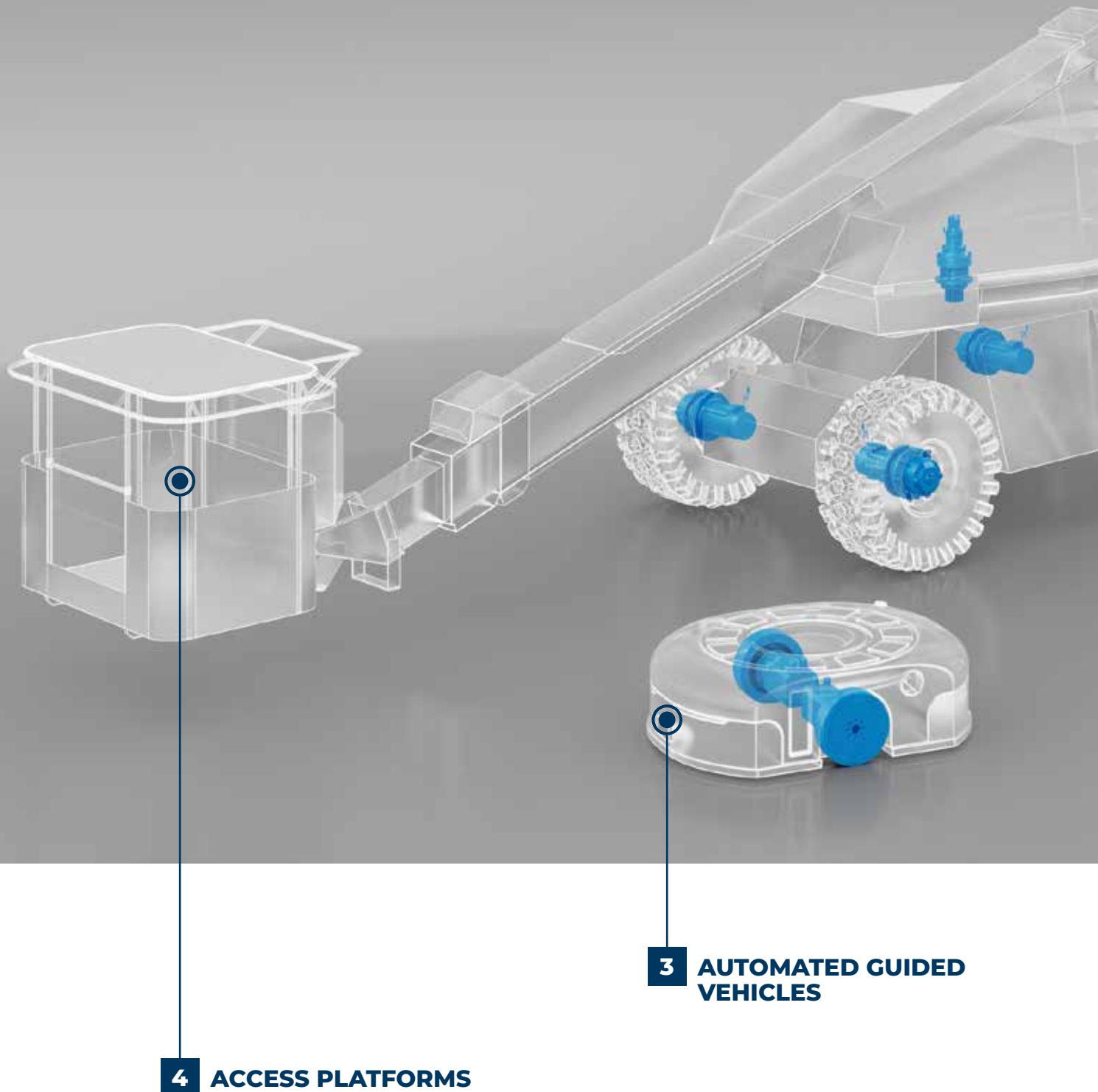
200,000 forklifts driven by Bonfiglioli products. Partner of the world's top 3 OEMs

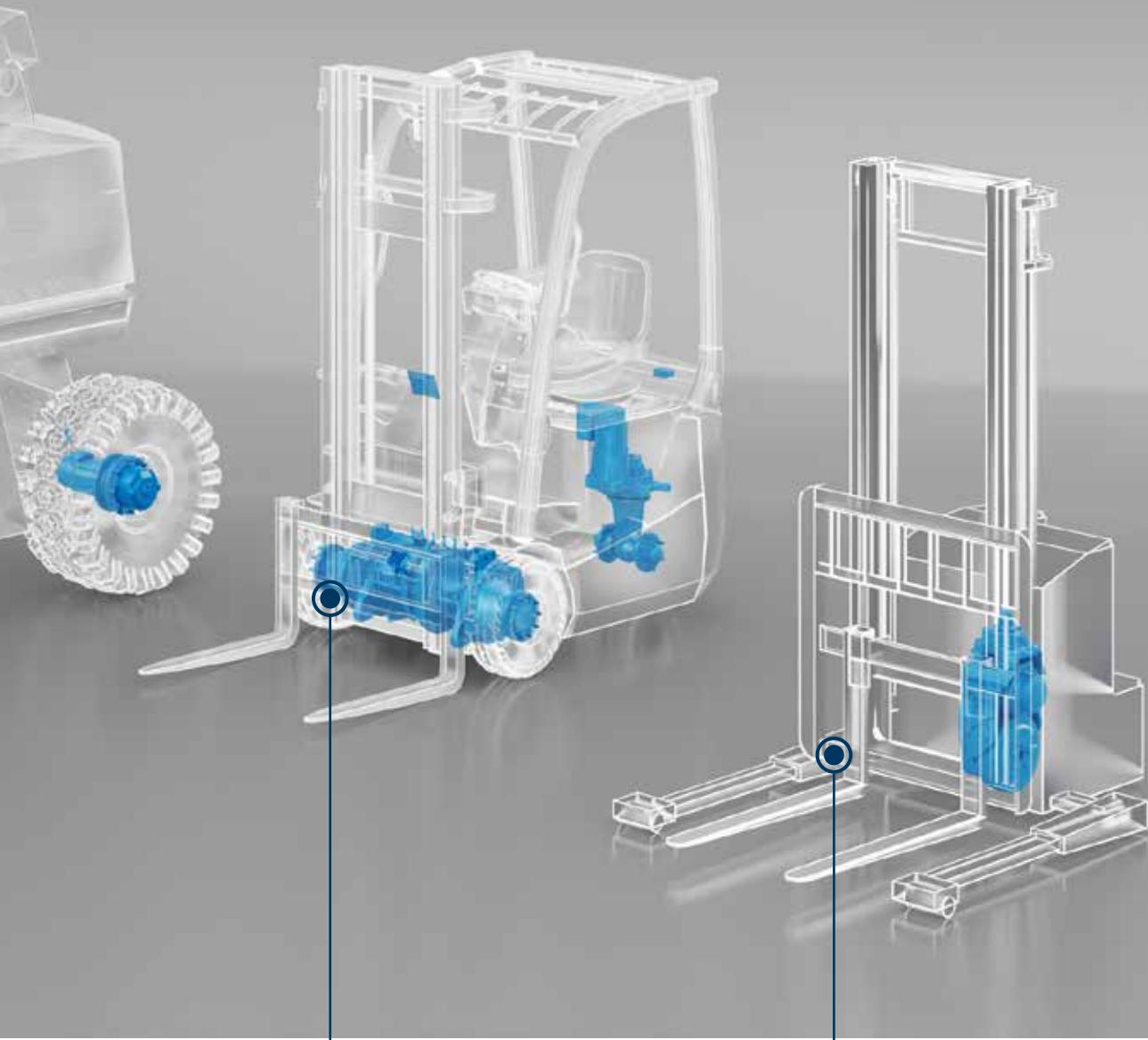


2020

Ramped-up production of differential drives used in commercial vehicles







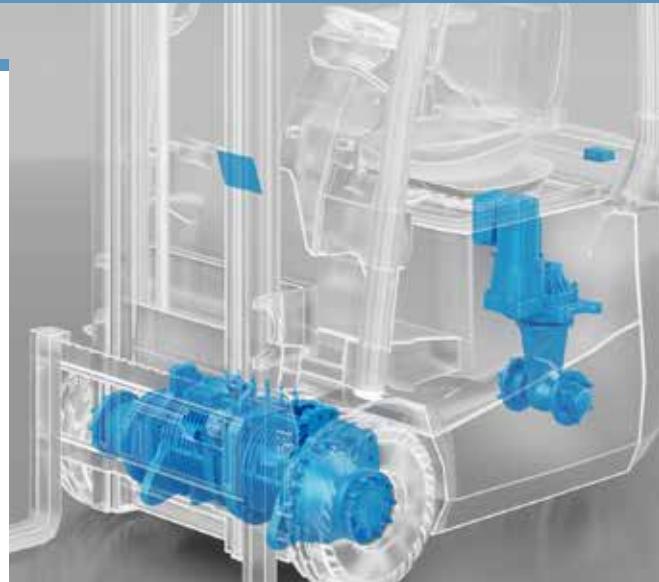
1 FORKLIFTS

2 WAREHOUSE TRUCKS

1

FORKLIFTS

Bonfiglioli supplies high-efficiency, low-noise planetary axles and drives with integrated high performance electric motors and low maintenance braking systems for Class 1 material handling vehicles. Typical applications include 3- and 4-wheel counterbalance lift trucks and ground support equipment. Bonfiglioli electric powertrains are fully tested in the factory and guarantee low energy consumption. This, in turn, means longer battery life, extended servicing intervals and lower costs of ownership.



600F Series

Traction Systems

BENEFITS

- Maximum efficiency
- Minimum noise
- Complete solution
- Fully tested

FEATURES

- Dual stage gearbox
- Optimized gear design
- Service brake
- Parking brake
- Integrated, customized mast support
- Integrated AC traction motor protection rating up to IP54
- Integrated, high accuracy, silicon-based temperature sensor
- Integrated, high resolution hall effect speed sensor

TECHNICAL DATA

Axe torque (Nm)

601 F	3,000
602 F	5,500
603 F	7,000
605 F	18,000
610 F	50,000

Lift capacity (kg)

601 F	2,000
602 F	3,500
603 F	5,000
605 F	9,000
610 F	16,000



600WOC Series

Idle Steering System

- 360° steering
- Complete solution
- Fully tested

- Hydraulic steering
- Electric steering for 601W0
- Optimized steering angle design



DISPLAY

Customized solution

- High integration level
- High-end & high-speed design
- All black IPS display
- Polyphonic grade alarms
- Double high-speed (and full management) of can interface
- IP65 grade protection
- Capacitive touch button
- Light sensor for backlight



DC/DC CONVERTER

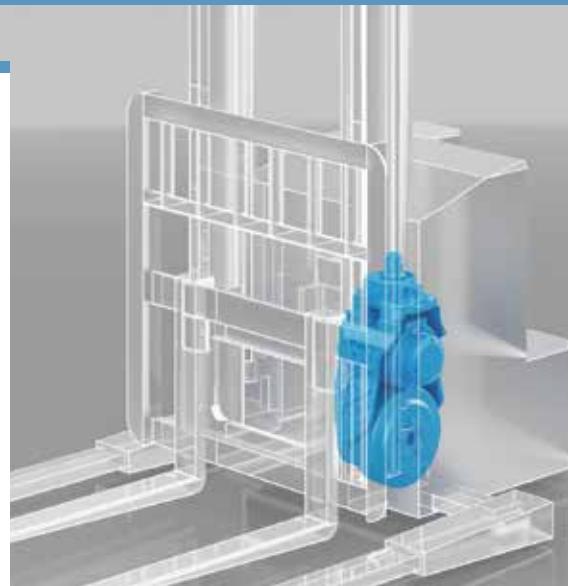
Customized solution

- Extended input voltage
- Back and forward topology
- Multiple output power version with the same enclosure
- Isolated and not isolated topology
- Thermal protection
- Output protection
- Balancing power between 2 DC/DC
- LIN interface
- Input enable
- Up to 60°C ambient temperature
- IP65 grade protection

2

WAREHOUSE TRUCKS

Bonfiglioli EL steerable drives are a perfect match for the most demanding warehousing applications (Class 2 and Class 3). Warehousing trucks require high maneuverability in tight spaces, provided by drives like those in the EL series, with the smallest operating radius in vertical arrangements.



EL Series

Steerable Drives

BENEFITS

- Maximum efficiency
- Minimum noise
- Complete solution
- Fully tested

FEATURES

- Two-stage helical & bevel gearboxes
- Manual steering and power steering versions
- Optimized gear design for efficiency and noise
- Integrated low-voltage electric motor
- Integrated parking brake
- Complete system with tires

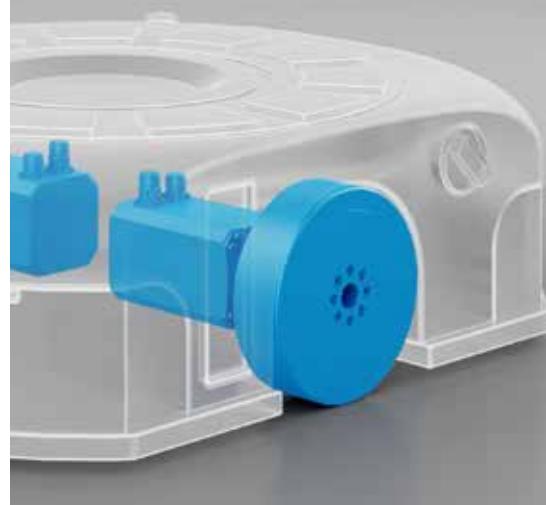
TECHNICAL DATA

	Torque (Nm)	Max wheel load (kg)
EL100	450	1,200
EL09	500	1,200
EL96	500	1,500
EL10	900	1,500
EL300	1,100	2,200
EL92		3,000
EL93		3,000
EL94		3,000
EL14	1,900	3,400
EL16	2,500	4,000

3

AUTOMATED GUIDED VEHICLES

Automatic Guided Vehicles (AGVs) and Autonomous Mobile Robots (AMRs) are a range of driverless transportation robots that can autonomously transport materials through designated pickup and delivery routes within a facility. AGVs and AMRs are easy to integrate into existing processes, simplifying intralogistic flows and increasing automation levels. Due to this, a wide range of sectors are adopting these solutions.

**BlueRoll Basic**

TQW: the new Wheel-Mounted Gearbox Series

BENEFITS

- Easy installation
- Heavy load capability
- Great reliability
- Reduced footprint

**BlueRoll Advanced**

Powerful and Compact Servo Gearmotors

- High energy efficiency
- Rigid and accurate
- High torque capability
- High flexibility

**BlueRoll Compact**

Extra Compact Servo Gearmotors

- Simplified AGV design
- Suitable for long operation times
- Top level configuration

FEATURES

- Three gearmotor sizes, rated for loads up to: 360kg, 720kg and 1020kg
- Speed up to 2 m/s
- New wheel-mounted precision planetary gearbox: TQW
- Permanent magnet synchronous motors with premium efficiency
- Wide range of feedback systems, including safety encoders
- Compact, extensively customizable design

TECHNICAL DATA**Torque (Nm)**

TQW 060	30
TQW 070	65
TQW 090	155

4

ACCESS PLATFORMS

Wheel drives

With a reliable series of products made for access platforms, Bonfiglioli gives machine builders the best possible choice of drive systems. The compact, silent, highly efficient and maintenance-free integrated drive motors are excellent with access platforms for indoor and outdoor use.

Slew drives

Bonfiglioli slew drives are the most effective solution for both hydraulic and electric access platforms.



600WE Series

Wheel Drives

BENEFITS

- Compact dimensions
- Low noise
- High efficiency
- Maintenance-free motors

FEATURES

- Multistage planetary drive
- Optimized gear design for maximum efficiency and minimum noise
- Integrated, low voltage, 3 phase PM or induction motor
- Integrated, high accuracy, temperature sensor
- High resolution, hall effect speed sensor
- Motor protection degree up to IP67

TECHNICAL DATA

Torque (Nm)

600 WL	500
600 WE	900
601 RE	3,000
602 RE	3,500
602 WE	4,500
604 WE	7,000
605 WE	10,000



700TE Series

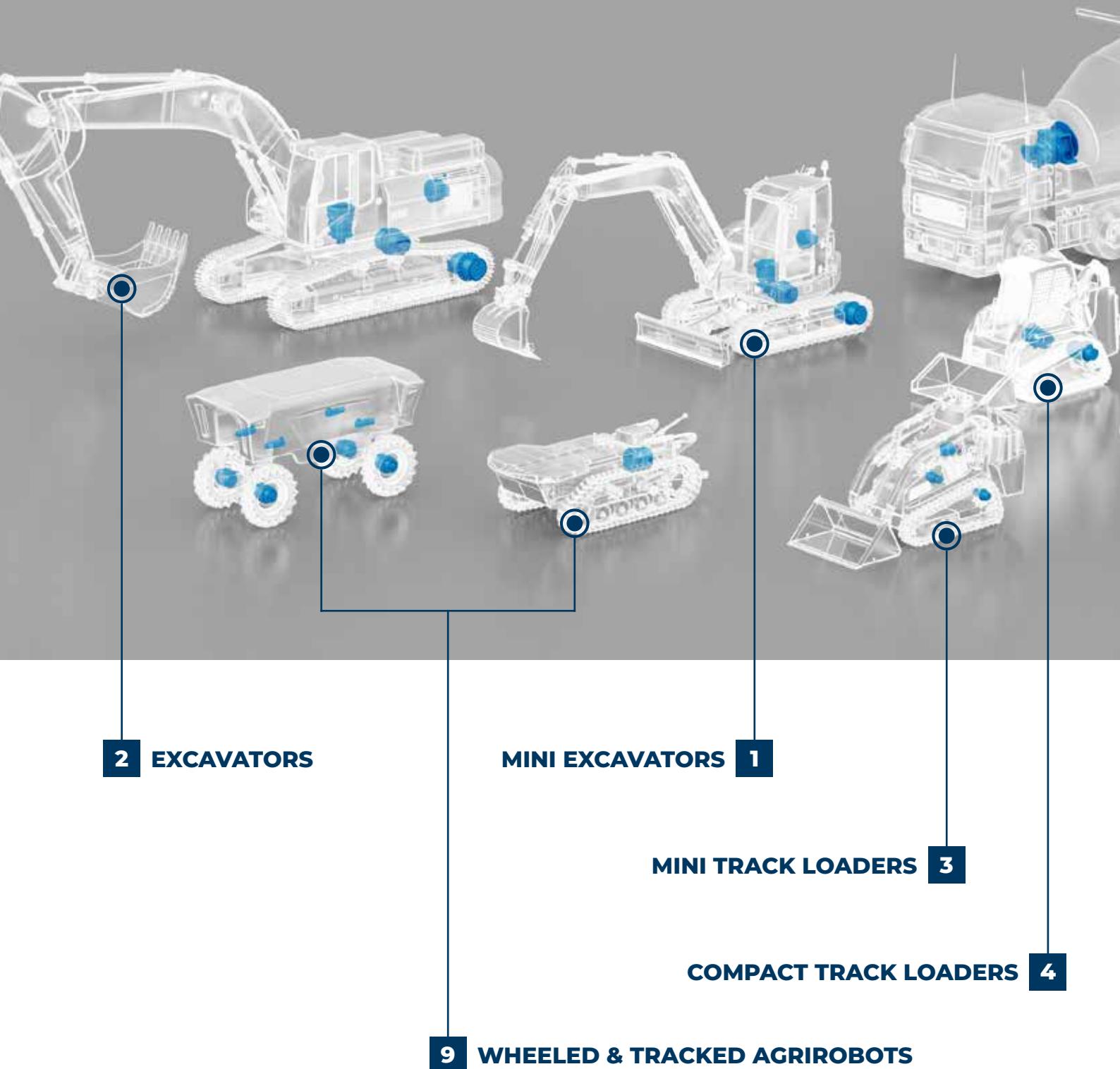
Slew Drives

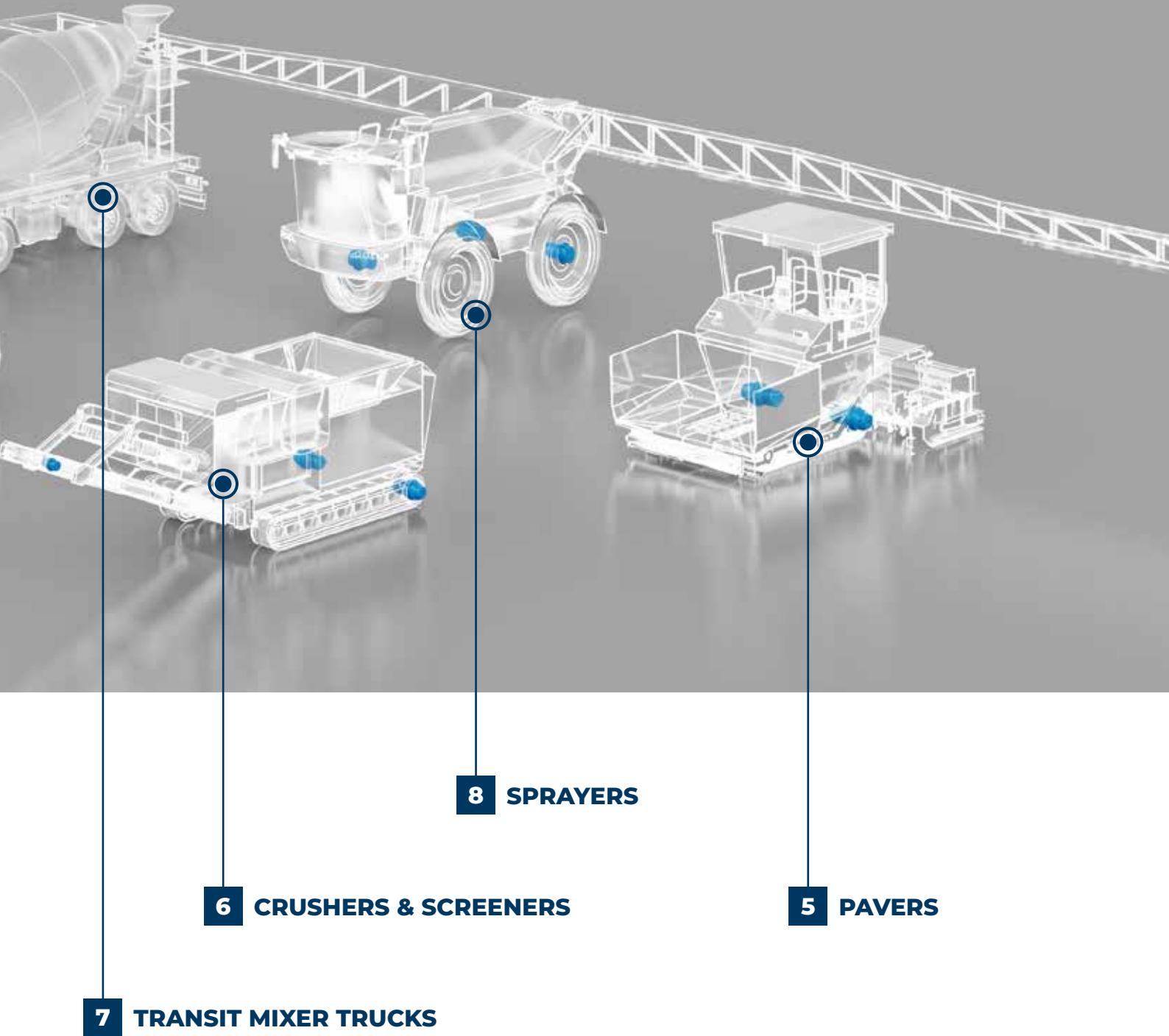
- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- High protection rating

Torque (Nm)

700 TE	750
701 TE	1,200
703 TE	2,500
705 TE	5,000



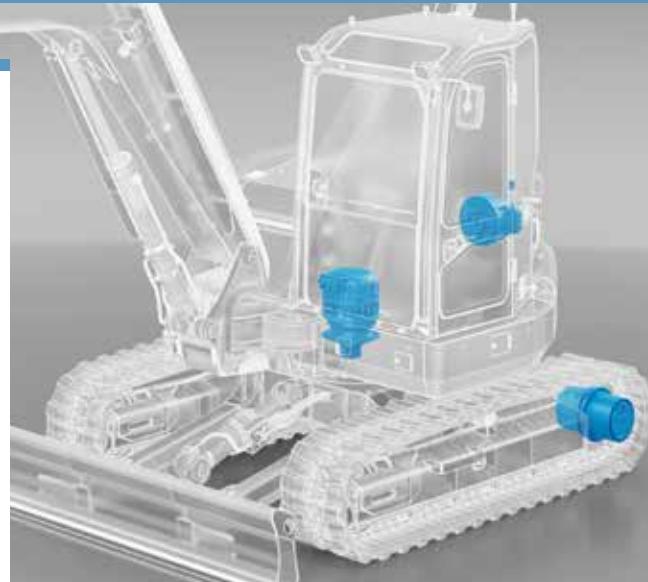


1

MINI EXCAVATORS

Track, slew and pump drives

Thanks to a reliable series of products for 1 to 6 ton mini-excavators, Bonfiglioli gives machine builders the best possible choice of drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow for smooth machine operation.



700CE Series

Track Drives

BENEFITS

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Reduced axial length thanks to the PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- High protection rating



700TE Series

Slew Drives

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions



BPM MOTOR Series

Pump Drives

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- SAE flanges available

TECHNICAL DATA

Torque (Nm)

700 CE	1,200
700-2 CE	1,900
701 CE	2,500
702 CE	3,500
704 CE	5,000
705 CE	9,000

Torque (Nm)

700 TE	750
701 TE	1,200
703 TE	2,500
705 TE	5,000

Rated power (kW)

BPM 200-L1	5
BPM 200-L2	7.5
BPM 200-L3	10
BPM 200-L4	15

2

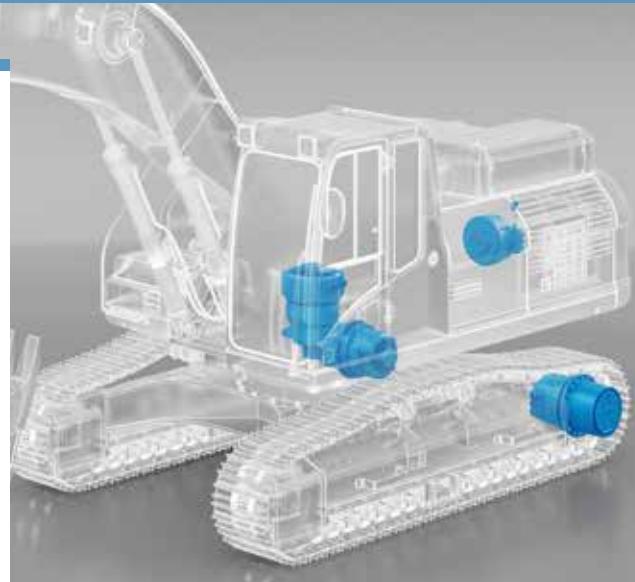
EXCAVATORS

Track drives

High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow smooth machine operation.

Slew drives

Compact and efficient, Bonfiglioli slew drives for 7- to 15-ton excavators ensure the best possible machine efficiency and easy maintenance



700CE Series

Track Drives

BENEFITS

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions



700TE Series

Slew Drives

FEATURES

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- High protection rating



BPM MOTOR Series

Pump Drives

TECHNICAL DATA

Torque (Nm)

705 CE	9,000
706 CE	18,000
707 CE	26,000
709 CE	30,000
710 CE	36,000

Torque (Nm)

703 TE	2,500
704 TE	3,600
705 TE	5,000
706 TE	7,500
707 TE	9,000
709 TE	12,000
710 TE	18,000
711 TE	20,000

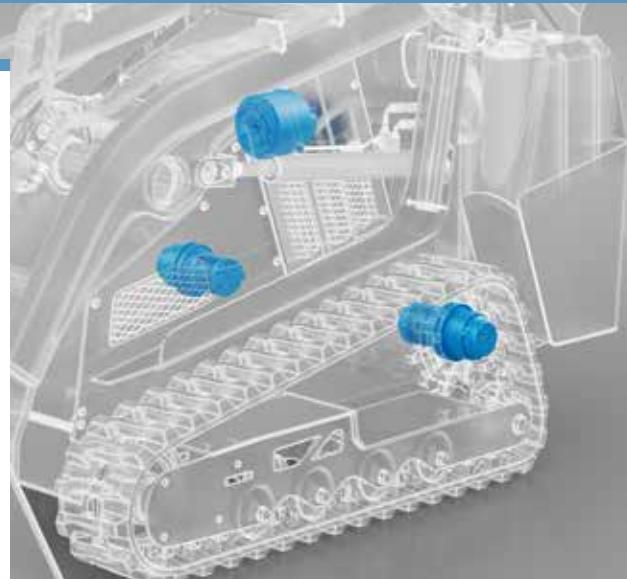
Rated power (kW)

BPM 240-L4	35
BPM 240-L7	65
BPM 300-L1	100
BPM 300-L2	150

3

MINI TRACK LOADERS

Bonfiglioli's electric version of the track drive combines the validated gearbox design with an air-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed. Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.



700CSE Series

Track Drives

BENEFITS

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- High protection rating
- Rotating flange design
- Duo cone seal option

TECHNICAL DATA

Torque (Nm)

700 CSE	1,200
701 CSE	2,500



BPM MOTOR Series

Pump Drives

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- SAE flanges available

Rated power (kW)

BPM 200-L1	5
BPM 200-L2	7.5
BPM 200-L3	10
BPM 200-L4	15

4

COMPACT TRACK LOADERS

Bonfiglioli's electric version of the track drive combines the validated gearbox design with a liquid-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed.

Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.

**700CTE Series**

Track Drives

BENEFITS

- Ability to work in sensitive areas without emissions
- Machine works without noise and less vibration
- Increased productivity
- Less maintenance
- Maneuverability
- Compact design

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Integrated parking brake
- Specific heavy duty seals
- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Protection rating >IP67
- Rated power up to 35 kW

TECHNICAL DATA

	Torque (Nm)	Rated power (kW)
704 CTE	5,000	BPM 240-L4
705 CTE	12,500	35



5

PAVERS

Wheel and track drives

Bonfiglioli produces a series of reliable drives to give paving machine builders a selection of quality drive systems. Our entire portfolio boasts top-level performances, including high torque in a compact space with limited axial dimensions. The electric version has fixed ratio or hydraulic-operated shift.



600WE Series

Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Low noise

- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65

TECHNICAL DATA

Torque (Nm)

605 W..V..	10,000
606 W..V	17,000
607 W..V	22,000
609 W..V	30,000
610 W..V	36,000
610 X	40,000
611 W..V	45,000
613 W	60,000

Rated power (kW)

BPM 240-L4	35
BPM 240-L7	65
BPM 300-L1	100
BPM 300-L2	150



700CE Series

Track Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Permanent magnet motors

- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65

TECHNICAL DATA

Torque (Nm)

707 CE	26,000
709 CE	30,000
710 CE	36,000
711 CE	45,000
713 CE	60,000

Rated power (kW)

BPM 240-L4	35
BPM 240-L7	65
BPM 300-L1	100
BPM 300-L2	150

6

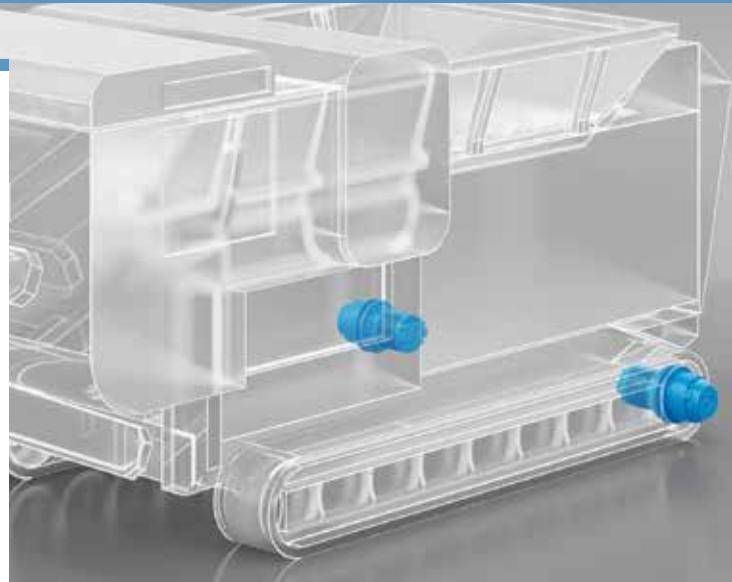
CRUSHERS & SCREENERS

Track drives

With a reliable series of products for crushing equipment, Bonfiglioli gives OEMs the best possible choice of track drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions give the machine smooth operation and long product life.

Conveyor drives

The performance of Bonfiglioli's drives guarantees low level of maintenance, helping our customers increase reliability and cut costs.



700CE Series

Track Drives

BENEFITS

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier

FEATURES

- Input speed up to 6,000 rpm
- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Permanent magnet motors

- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65



800 Series

Conveyor Drives

- High torque capacity
- High load capacity

- Rotating housing flange
- Rugged construction
- Optional freewheel for anti-runback device

TECHNICAL DATA

Torque (Nm)

707 CE	26,000
709 CE	30,000
710 CE	36,000
711 CE	45,000
713 CE	60,000

Rated power (kW)

BPM 200-L1	5
BPM 200-L2	7.5
BPM 200-L3	10
BPM 200-L4	15

Torque (Nm)

805 W2	5,000
806 W2	10,000
810 F2	17,500
811 W2	27,000
813 W3	42,000

7

TRANSIT MIXER TRUCKS

Our solutions for concrete trucks offer precise rpm control, low noise levels and fuel consumption as well as maintenance and reduced fuel costs. Available in both electric and hydraulic versions, Bonfiglioli drum drives are designed around the needs of machine builders. Our electric version not only guarantees greater energy efficiency and reduced fuel consumption, but also cuts cement mixer truck operating costs.



500 Series

Drum Drives

BENEFITS

- Enhanced operational reliability
- Reduced maintenance costs
- Increased energy efficiency and low fuel consumption
- Low operating noise levels
- Accurate rotation speed control
- High functionality in the event of failure, thanks to a second backup DC motor

FEATURES

- Gear ratios
Main: 1:220
Emergency: 1:2200
- Input speed
Main: 3500 rpm
Emergency: 2000 rpm
- Motors
Main: Induction AC
Emergency: PM DC motor

TECHNICAL DATA

Torque (Nm)	
575	50,000
577	60,000
580	75,000



600WE Series

Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Low noise

- Permanent magnet motors
- Suitable for 400-800 Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP65

TECHNICAL DATA

Torque (Nm)	
605 W..V..	10,000
606 W..V	17,000
607 W..V	22,000
609 W..V	30,000
610 W..V	36,000
610 X	40,000
611 W..V	45,000
613 W..V	60,000

Rated power (kW)

BPM 240-L4	35
BPM 240-L7	65
BPM 300-L1	100
BPM 300-L2	150

OFF HIGHWAY





600WE Series

Wheel Drives

BENEFITS

- Compact dimensions
- Low noise
- High efficiency
- Maintenance free motors

FEATURES

- Multistage planetary drive
- Optimized gear design for maximum efficiency and minimum noise
- Integrated, low voltage, 3 phase PM or induction motor
- Integrated, high accuracy, temperature sensor
- High resolution, hall effect speed sensor
- Motor protection rating degree up to IP67

TECHNICAL DATA

Torque (Nm)

600 WL	500
600 WE	900
601 RE	3,000
602 RE	3,500
602 WE	4,500
604 WE	7,000
605 WE	10,000

MP + BMD MOTOR Series

Steering Drives

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- Precision steering thanks to low backlash

Torque (Nm)

BMD 65	0,85
BMD 65	1,7
BMD 65	2,2
BMD 82	3,2
BMD 82	4,4
BMD 102	4,0
BMD 102	7,2
BMD 102	9,6

Torque (Nm)

BMD 118	5,6
BMD 118	10,2
BMD 118	14
BMD 145	16,8
BMD 145	22
BMD 170	34
BMD 170	45

9

WHEELED & TRACKED AGRIROBOTS

With a series of reliable products for wheeled AGV Robot, Bonfiglioli offers machine builders a range of excellent drive systems.

Bonfiglioli portfolio guarantees performances including high torque in a compact space with limited axial dimensions. The electric drives includes a maintenance-free compact electric motor, which offers comparable dimensions to the hydraulic one.



700CE Series

Track Drives

BENEFITS

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- High protection rating

TECHNICAL DATA

Torque (Nm)

700 CE	1,200
700-2 CE	1,900
701 CE	2,500
702 CE	3,500
704 CE	5,000
705 CE	9,000



BPM MOTOR Series

Pump Drives

- Compact
- High performance
- High torque in a limited space
- Reduced TCO
- Easy maintenance
- Low noise
- No polluting emissions

- Permanent magnet motors
- Suitable for 48-400 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- SAE flanges available

Rated power (kW)

BPM 200-L1	5
BPM 200-L2	7,5
BPM 200-L3	10
BPM 200-L4	15

OUR STRIVING FOR THE FUTURE

DESIGN SIMULATION

Bonfiglioli uses the most advanced **virtual simulation techniques** to accelerate the validation process. This reduces time to market and provides customers with optimized, efficient solutions.



TEST LABORATORIES

In our R&D department we **research, develop, validate and certify** all the products and solutions that are engineered and manufactured in our plants across the world.



CO-ENGINEERING

At Bonfiglioli **we work closely with our customers to satisfy all their needs** and requirements with a truly tailor-made solution.



OUR CONSTANT AMBITION

QUALITY, HEALTH, SAFETY, ENVIRONMENT & ENERGY

QUALITY: WE CARE ABOUT OUR CUSTOMERS

Our team is completely dedicated to continuous improvement in the areas of quality, safety, environmental and energy, throughout the entire value chain, from the smallest supplier to the end customer. Bonfiglioli is committed to achieving the highest quality standards, and our products are intended to generate value for our customers while respecting both people and the environment. We design, manufacture and supply effective products and services that set a benchmark for quality in the industry.

Bonfiglioli management systems are certified ISO 9001:2015, ISO 14001:2015, ISO 45001:2023 and ISO 50001:2018, while our products are covered by 7 international certifications. Responsibility, excellence and continuous improvement are the basic elements that make us the favored partner of our clients and suppliers.

HEALTH & SAFETY: SUSTAINABILITY STARTS WITH SAFETY

Prevention of accidents and incidents is a key element in our company's sustainability strategy and an integral part of every one of our business processes. Successful risk management is essential for protecting our employees and assets, thereby strengthening their contributions.

ENVIRONMENT & ENERGY: RESPECT THE PRESENT TO BUILD THE FUTURE

At Bonfiglioli, we believe that respect for the present and adopting environmental protection and energy efficiency policies are essential if we are to enjoy a better future.

OUR GLOBAL PRESENCE

Thanks to an international network of closely interconnected commercial and production sites, we can guarantee the same high standards of Bonfiglioli quality anywhere at any given time. We know that our direct presence in local markets is the key to long-lasting success, so our family includes 17 production sites, 23 commercial sites and more than 550 distributors around the world.

Our organization is always close by, offering complete and efficient solutions and supporting our customers with dedicated services, co-engineering and after-sales assistance.



17

PRODUCTION SITES



23

COMMERCIAL SITES



80

COUNTRIES



550

DISTRIBUTORS



~5,000

PEOPLE

AUSTRALIA

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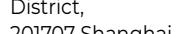


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We have a relentless commitment to excellence, innovation & sustainability. Our team creates, distributes and services world-class power transmission & drive solutions to keep the world in motion.

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